

### High Performance Existing Homes Partnerships and Research

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# What is Building America?

- U.S. Department of Energy Program
- 15 Research Teams Nationwide
- FSEC Leads Building America Partnership for Improved Residential Construction

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Public-Private Research Initiative



## What is Building America?

- Cost Shared Research
  - Home Builder partners pay for construction costs

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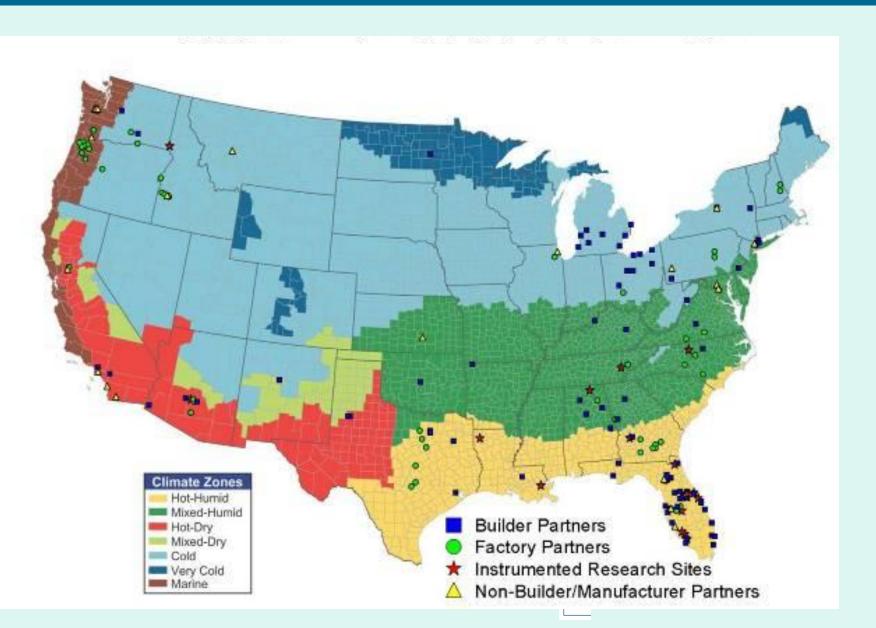
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- Researchers provide technical assistance
- Goal: Cost Effective High performance houses
- Progressively higher efficiency goals
- Needed equipment, components, and materials



### What is Building America?

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High Performance Existing Homes Partners and Research

- What savings can be achieved?
  - Off-the-shelf technology
  - Conventional construction
  - Existing labor pool
  - Best opportunities in typical existing homes
- What are the challenges?
  - Availability of products
  - Implementation barriers
  - Training needs
- Affordable housing focus



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High Performance Existing Homes Partners and Research

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- Technical and Cost Goals
  - 30-50% improvement in post-renovation house
    - Unoccupied homes standardized HERS Index method
    - Occupied homes measured + utility bills
  - First year positive cash flow
    - Collect cost data
  - Enhance IAQ, Durability, and Comfort



### **Existing Homes Partnerships**

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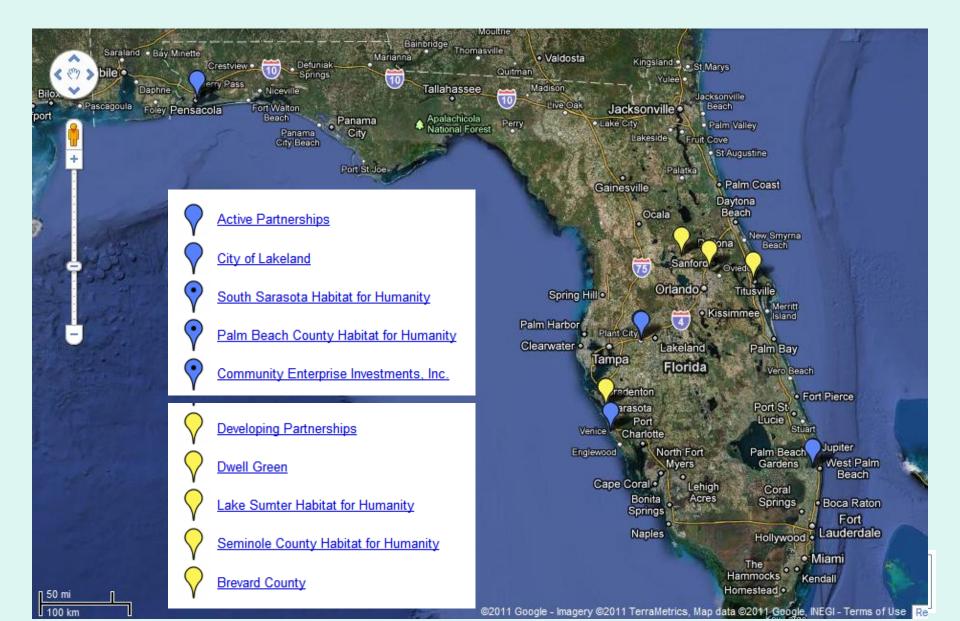
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Building

### **New Existing Homes Partners**





### Partnership

- Local governments, non-profit housing providers, remodeling contractors
- Foreclosed homes under HUD Neighborhood Stabilization Program
  - Neglected homes
  - Extensive renovation
  - Sold after renovation as affordable housing
  - Total cost of renovation set by program guidelines
- Test-in, Test-out, HERS Index, Analysis of Energy Options, QA During Rehab









# Typical Pre-Retrofit Issues

- Neglected coils
- Leaky return and supply plenums
- Poorly sealed AHU closets
- Restricted return air flow
- High levels of duct leakage
- Missing & compressed attic insulation
- Large wall penetrations
- Windows unable to fully close
- Porches and garages converted to living space



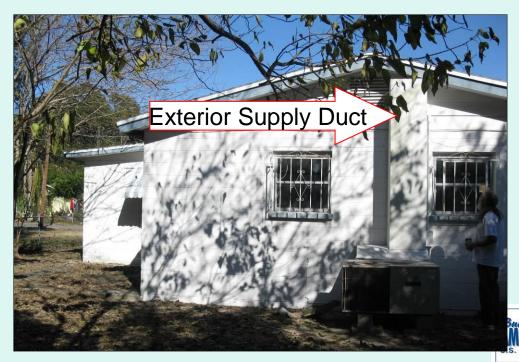
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### Pre-Retrofit Example

- 1250 ft<sup>2</sup>, 1960 3 bed/2 bath
- Central Florida
- Slab on grade, block construction
- Test-In HERS Index 178
- Target HERS Index 89
- Projected 50% Improvement
  - Attic insulation, window and HVAC replacement, appliances, & lighting









### Pre-Retrofit Example

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- 1373 ft<sup>2</sup>, 2003 3 bed/2 bath
- South Florida
- Slab on grade, frame construction
- Test-In HERS Index 97
- Target HERS Index 63
- Projected 35% Improvement
  - HVAC, HP water heater, window film, appliances, lighting



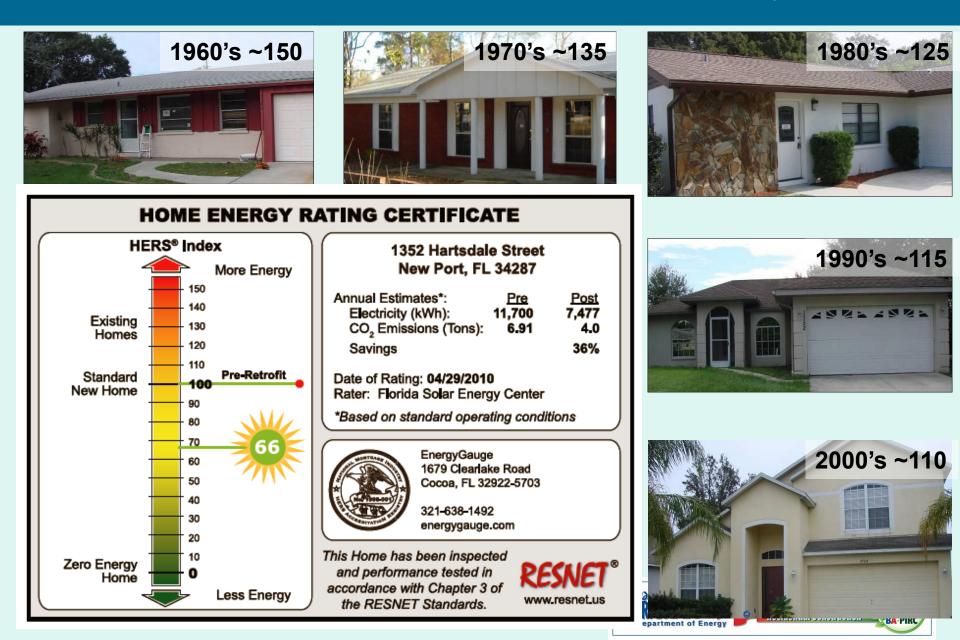




### **Typical Existing Homes HERS Indices**

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### *Typical Elements of Deep Retrofit Improvement Package*

- ENERGY Energy Efficiency & Renewable Energy
- Typically concrete block, slab on grade, single story homes
- Mechanical system
  - Adequate return air pathways
  - Passive outside air ventilation
  - If not replacing complete system service and duct sealing
  - If replacing
    - Properly sized SEER 15 heat pump (straight cool in south florida)
    - Sealed and tested ducts
- Water heating systems
  - Solar, tankless gas, or heat pump water heaters

### Lighting and Appliances

- Energy star appliances, fans, and windows
  - High performance window film, if not replacing
- Compact fluorescent light bulbs

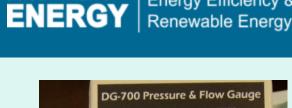
#### Insulation and Air Sealing

- R-38 attic insulation
- Air sealing measures
- Roof & exterior finish: light or white finishes
- Thermal bypass and other inspections in gut rehab



Post-Retrofit Issues: Pressure Differences

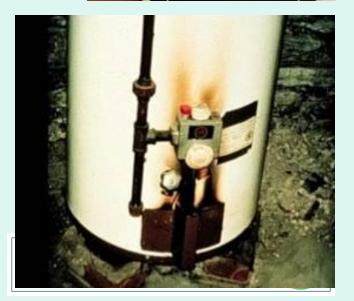
- The house CAN get worse
  - Quality assurance is CRITICAL
- Pressure dynamics can cause potentially deadly conditions and severe moisture damage
- Training for remodeling and heating/cooling labor is CRITICAL
- Drivers
  - Inadequate return air pathways
  - Duct leakage
  - Uncontrolled air flow



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### **Post-Retrofit Issues:** Mechanical Equipment Installation

- Small, Poorly Sealed AHU Closets & Leaky Return and Supply Plenums
  - Pressure Issues
  - Longer Run Times
- Over Sized Equipment
  - Pressure Issues
  - Shorter Run Times
    - Humidity

Unsealed joints in return plenum

Holes connecting AHU closet to attic



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# **Post-Retrofit Issues: Ducts & Ceiling Insulation**

- Unsealed/Poorly Sealed Ducts
- Ducts Buried by Insulation





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Insulation pulled from attic, through supply register during depressurization test

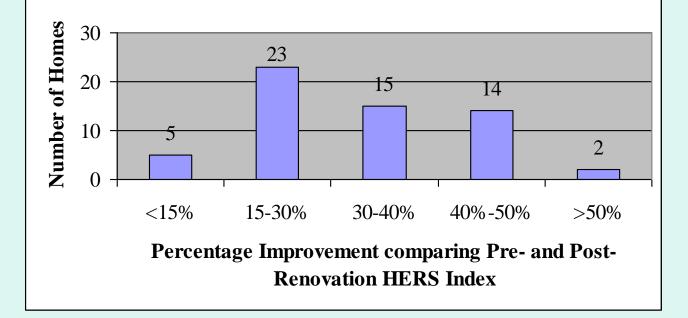
Blocked Attic Ventilation in Low-Pitched Roofs



### Results



### Energy Efficiency Improvement Levels in 59 Homes Existing Homes



- What savings can be achieved?
  - Goal 30-50+% savings = 21 Houses
  - 15-30% = 23 Houses



### **Retrofit Case Study: Sarasota Home**



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### Retrofit Case Study: Sarasota Home



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- Concrete block, slab on grade
- Built in 1967, 1190 ft2, 2 bedroom, 2 bath



## New HVAC System

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#### **Pre-retrofit**





SEER 8.7, HSPF 6.75 Heat Pump with better than typical duct leakage (qn,out = 0.05)

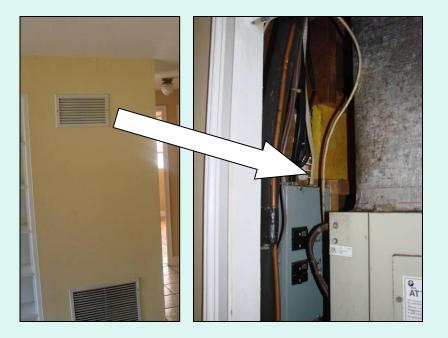


SEER 15, HSPF 8.8 Heat Pump with sealed ducts (qn,out = 0.02)



#### AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, New Windows

#### **Pre-retrofit**



LR side of AHU closet

Sparse ceiling in AHU closet, connected to attic & LR

**Post-retrofit** 



Closet gutted, drywalled; new return plenum & platform constructed





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### AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, New

#### **Pre-retrofit**

Windows

#### **Post-retrofit**



LR side of AHU closet

# Mysterious return plenum



Central return plenum constructed with duct board & sealed with mastic at edges, seams, & joints.





AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, New Windows





Plumbing access panel & miscellaneous drywall penetrations were repaired







### AHU Closet Sealing, Return Plenum Sealing, Drywall Repair, New

Windows

**Pre-retrofit** 



Note angle of window in 'closed' position



**Post-retrofit** 

#### Major Infiltration Reduction

New Windows Exceed EnergyStar® U-Value = 0.47, SHGC = 0.37



## **Ceiling Insulation**



**Post-retrofit** 

Insulated to R - 30

#### **Pre-retrofit**





Note: Image from alternate house



# EnergyStar® Appliances & CFLs

#### **Pre-retrofit**



#### **Post-retrofit**





# *"White/Light" Shingles & Exterior* **ENERGY** Energy Efficiency & Renewable Energy







# Improvement Package Summary ENERGY

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- Cooling and Heating System
  - SEER 15, HSPF 8.8 Heat Pump, sealed ducts
- Envelope
  - Replace single pane metal windows with Energy Star rated
  - Infiltration reduction (repair holes in drywall, AHU closet)
  - Ceiling insulation increased to R-30
  - "White/Light" Exterior Paint
- Appliances & Lighting:
  - Energy Star® refrigerator & dishwasher
  - Fluorescent lighting (CFLs) in 13 fixtures
- Total Cost of Features impacting energy efficiency = \$19,939
- Incremental Cost for Higher Efficiency choices = \$3,958



### **Cash Flow Analysis**



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#### Goal: Positive First Year Cash Flow

	Total First Cost	Annual Cost (7%, 30 yr mortgage) & Energy Savings
Actual Cost for Efficiency Related Features <sup>1</sup>	\$19,939	
Incremental Cost for Higher Efficiency Choices <sup>2</sup>	\$3,958	\$324
Estimated Annual Energy Cost Savings <sup>3</sup>		\$567
Net 1 <sup>st</sup> year cash flow to owner		\$254

<sup>1</sup> Cost for bath fixtures, interior doors and paint, cabinets, etc are excluded.

<sup>2</sup> For example, choosing a SEER 15 heat pump instead of a SEER 13 unit.

<sup>3</sup> Based on \$0.13/kWh.



## In summary



- Deep energy improvement is possible
  - Cost effectiveness based on preliminary cash flow analysis
  - Off the shelf technology
  - Current labor pool
    - Must be done thoughtfully
    - Awareness of risks
    - Quality control practices
      - Carbon monoxide poisoning
      - Moisture failure and other durability issues
- Next step implement a standardize package of improvements with new partners



# **Retrofitting 3% of the Homes per Year**

(3% of the existing 6.2 million existing single-family homes = 186,000)

